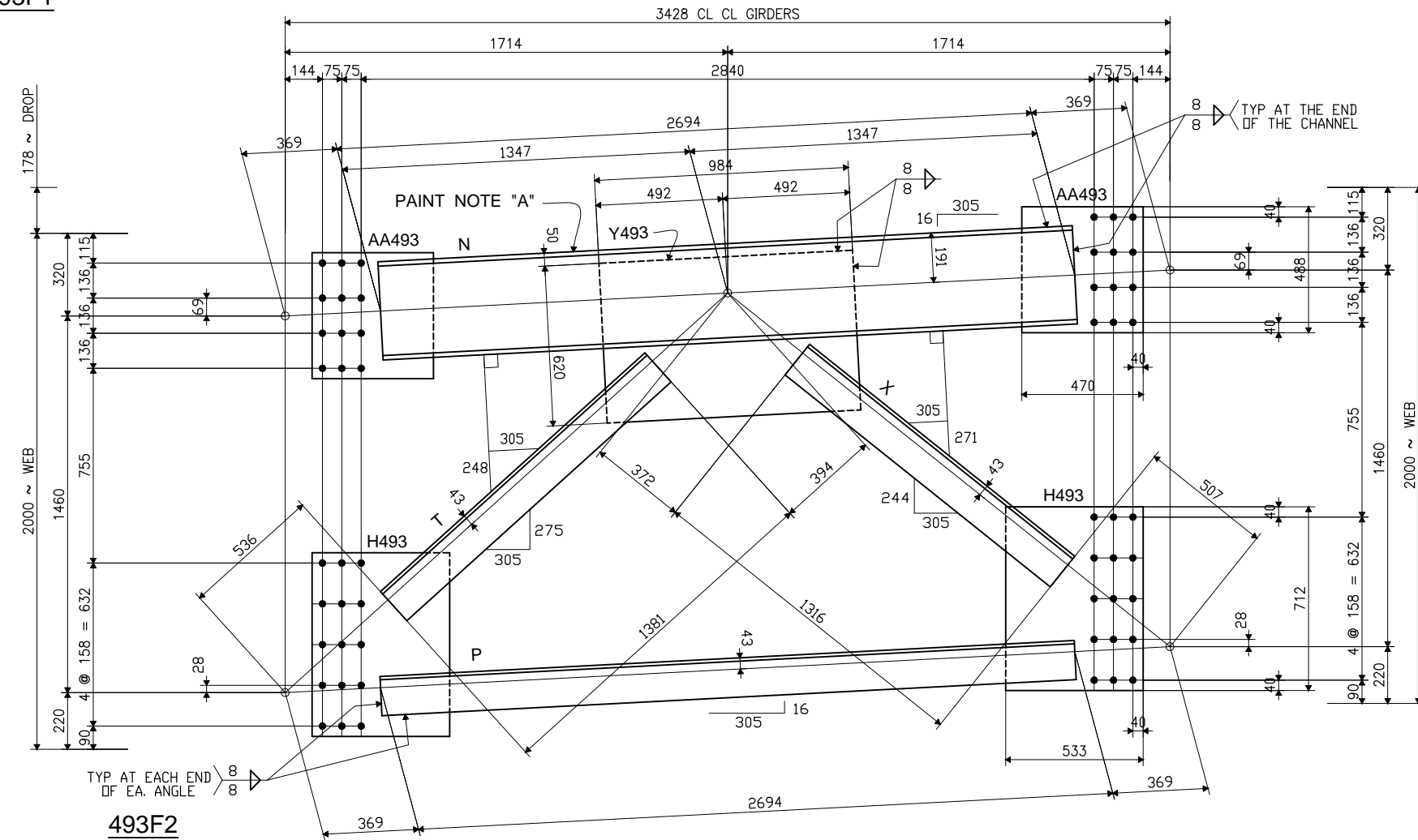


PAINT NOTE "C"
APPLIES TO ALL HOLES AT CF MEMBERS

493F1



493F2

SHOP BILL

LINE ITEM NO.	SHIPPING LIST		PCS REQD	DESCRIPTION		LENGTH mm	ASSEMBLY MARK	REMARKS	MTRL. SPEC.	MATERIAL APPLICATION	
	NO. PCS	MARK		CODE	SYMBOL					SECTION DIM'S	P.O. NO.
1											
2											
3	1	493F1			PIER CROSSFRAME						
4			1	C	380 x 50	2690	A	V	M270-345T2	3785NY	1
5			1	L	152x152x12.7	2690	C	V	M270-345T2	3784BY	3
6			1	L	152x152x12.7	1344	D	V	M270-345T2	3784BY	3
7			1	L	152x152x12.7	1353	E	V	M270-345T2	3784BY	3
8			2	PL	18 x 470	488	AA493	V	M270-345T2	3782NH	2
9			2	PL	18 x 533	712	H493	V	M270-345T2	3782NH	11
10			1	PL	18 x 620	1020	M493	V	M270-345T2	3782NH	5
11											
12											
13	5	493F2			PIER CROSSFRAME						
14			5	C	380 x 50	2694	N	V	M270-345T2	3785NY	1
15			5	L	152x152x12.7	2694	P	V	M270-345T2	3784BY	3
16			5	L	152x152x12.7	1381	T	V	M270-345T2	3784BY	3
17			5	L	152x152x12.7	1316	X	V	M270-345T2	3784BY	3
18			10	PL	18 x 470	488	AA493	V	M270-345T2	3782NH	2
19			10	PL	18 x 533	712	H493	V	M270-345T2	3782NH	11
20			5	PL	18 x 620	984	Y493	V	M270-345T2	3782NH	5
21											
22											
23											
24											
25	DOMESTIC MATERIAL										

SEE HN401 FOR FABRICATION NOTES

PDC Sample DWG 204
 PEARL HARBOR MEMORIAL BRIDGE
 HIRSCHFELD INDUSTRIES
 WALSH CONSTRUCTION
WELDED CROSSFRAME
 CTDOT 2009

FABRICATED BY _____
 HOLES 24Ø _____ SHOP FASTENERS _____
 SHOP PAINT PAINTED PER HN401 & AS NOTED
 SHOP INSPECTION _____
 GENERAL NOTES _____

REVISIONS		
DATE	NO.	BY
	R1	

PEARL HARBOR MEMORIAL BRIDGE
 CONTRACT 'B' - WEST APPROACH
 CTDOT PROJECT No. 92-532

ORDER NO. 09-18622H45
 DETAILS OF END CROSSFRAME
 PIER PN-5(B) - TYPE D6
 PROJECT BRIDGE STRUCTURE No. 92-532-1
 STA: NB 5+930.996 TO STA: NB 6+178.225
 LOCATION NEW HAVEN, CONNECTICUT
 CUSTOMER WALSH CONSTRUCTION
HIRSCHFELD INDUSTRIES BRIDGE
 GREENSBORO, NC (336) 275-9711
 MADE BY WS
 CHECKED BY PDC/SB
 SQUAD LEADER *Precise Drafting*
 DATE 08-09
 SHEET HF493