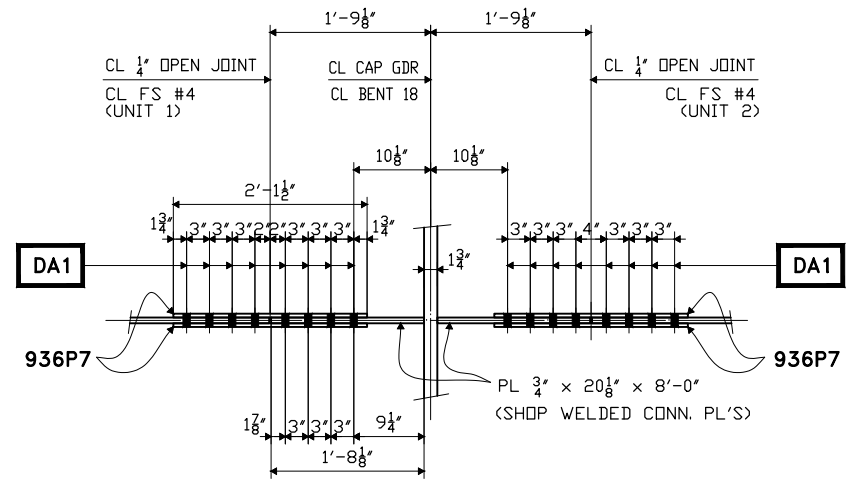


ERECTOR'S NOTE:

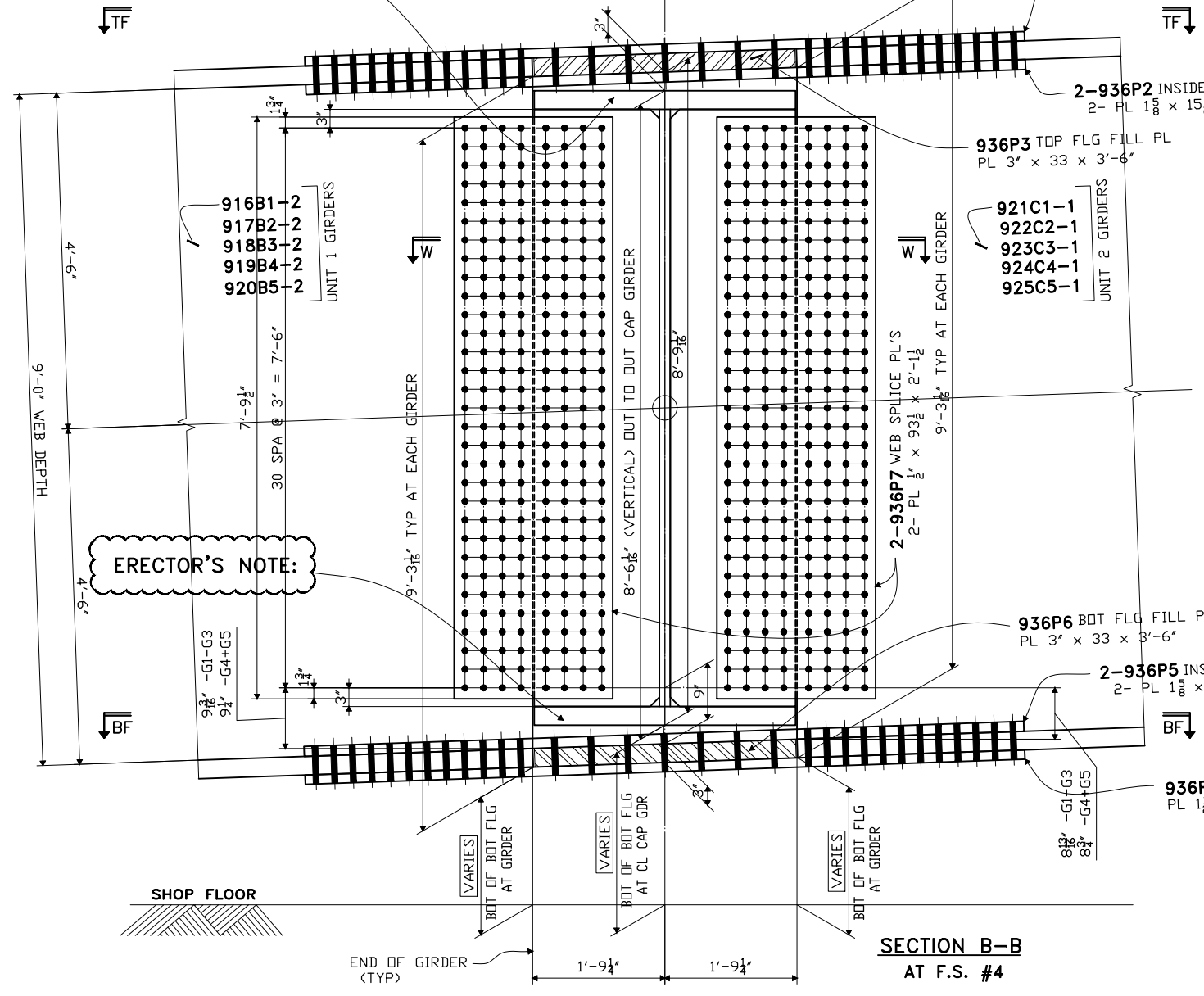
TIGHT BOLTING CLEARANCE. ERECTOR MAY ENCOUNTER DIFFICULTIES WHEN INSTALLING FLG SPLICE PL'S AND TORQUING BOLTS.



ERECTOR'S NOTE:

CL 1/4\"/>

936P1 OUTSIDE TOP FLG
PL 1 1/2 x 33 x 9'-7 3/4



ERECTOR'S NOTE:

- 916B1-2
 - 917B2-2
 - 918B3-2
 - 919B4-2
 - 920B5-2
- UNIT 1 GIRDERS

- 921C1-1
 - 922C2-1
 - 923C3-1
 - 924C4-1
 - 925C5-1
- UNIT 2 GIRDERS

PDC Sample DWG 503
 CORRIDOR X & I-65 INTERCHANGE
 HIRSCHFELD INDUSTRIES, LTD
 ARCHER WESTERN CONTRACTORS, LTD
SHOP Assembly Diagram
 ALDOT 2010

FABRICATED BY MONTGOMERY
 HOLES SHOP FASTENERS
 SHOP PAINT
 SHOP INSPECTION
 GENERAL NOTES

REVISIONS		
DATE	NO.	BY
	R1	

PROJECT No: APD-471 (501)
 CORRIDOR X & I-65 INTERCHANGE
 BIN: 019704 (PLAN SET 2)
 STA: 312+95.00 TO STA: 318+95.00
 SPANS 16, 17 & 18

ORDER NO. 10-18672H92
 DETAILS OF ERECTION PLAN

PROJECT RAMP NW65X OVER NSRR, CREEK, NW31X, CORR. X, I-65, NB65CD31 & NBCD
 LOCATION JEFFERSON COUNTY, ALABAMA
 CUSTOMER ARCHER WESTERN CONTRACTORS, LTD

HIRSCHFELD INDUSTRIES BRIDGE
 GREENSBORO, NC (336) 275-9711

MADE BY WS
 CHECKED BY PDC/SB
 SOUND LEADER Precise Drafting Co., Inc.
 DATE 07-2010 SHEET HE904